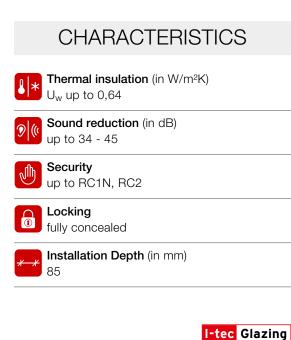
HF 410 TIMBER-ALUMINIUM-WINDOW





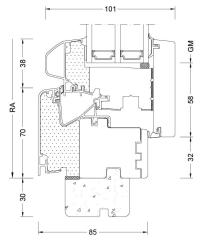
tec Core



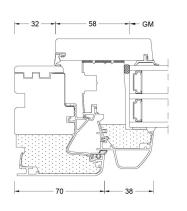
The wide range of colours and timber options available for the HF 410 timber-aluminium window offers you countless possibilities for creating a harmonious living space. In particular, darker shades of brown in combination with antique furniture and old wooden floors create an elegant living environment. The tasteful elegance is emphasised by concealed hardware. The timber-thermo-foam-aluminium composite ensures the best thermal insulation with a slim construction depth.

Cuts

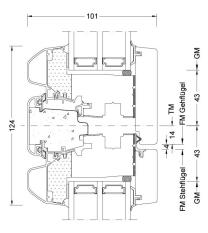
Senkrecht / Vertical



Waagrecht / Horizontal



Stulp / Flying mullion



BMBestellmaß / Ordering sizeFM GFlügelmaß Gehflügel / Sash size master sashFM SFlügelmaß Stehflügel / Sash size slave sashFOKFußbodenoberkante / Finished floor level

GM

Glasmaß / Glass size Rahmenaußenmaß / Outside frame size RA TM

Teilungsmaß / Division size

Values

Glass Build Up	GC	Coating	AH	Ug	g	Uf	Psi	Uw	R _w	C	Ctr	Certificate - Thermal Performance	Certificate - Sound
4b/18Ar/4/18Ar/b4	3N2	ECLAZ®	lso Alu	0,5 0,5	60% 60%	0,86 0,86	0,036 0,075	0,70 0,80	35 35	-2 -2	-6 -6	<i>*</i>	× ×
6b/18Ar/4/16Ar/b4	33U	ECLAZ®	lso Alu	0,6 0,6	59% 59%	0,86 0,86	0,039 0,081	0,86 0,89*	39 39	-2 -2	-6 -6	✓ ✓	* *
44b.2(VSG-S)/ 15Ar/4/12Ar/ b44.2(VSG-S)	3FH	ECLAZ®	lso Alu	0,7 0,7	55% 55%	0,86 0,86	0,049 0,093	0,88* 0,99*	45 45	-2 -2	-6 -6	<i>✓</i> <i>✓</i>	× ×
4b/18Ar/4/14Ar/b44.2(VSG-S)	39K	ECLAZ®	lso Alu	0,6 0,6	60% 60%	0,86 0,86	0,039 0,081	0,78* 0,89*	42 42	-3 -3	-7 -7	× ×	×××



ECLAZ® – Enjoy the many benefits of the Internorm ECLAZ® Premium Coating

More light & transparency

- The special coating allows more daylight to enter the interior, therefore making it brighter and friendlier.
- Enjoy a clearer view of the outside. The external reflection or mirror effect is also low and the glass is colour-neutral from the outside.

Improved health & productivity

• ECLAZ® helps to regulate your inner balance. Blue light from the sun helps to regulate your natural sleep and wake cycle, elevate moods and increase the feeling of well being.

Increased happiness & well-being

 Daylight has a balanced light spectrum and regulates the serotonin balance, which is responsible for well-being and life energy.
Halogen bulbs, fluorescent tubes and LEDs lack these important light frequencies. ECLAZ® floods the house with daylight. • 77% more light transmission of triple glazing with ECLAZ® helps to boost health and well-being, especially in the darker autumn and winter months.

Better energy efficiency & higher cost savings

- Less heat loss: ECLAZ® provides excellent thermal insulation, therefore reducing heating costs.
- Greater energy savings: 60% improvement in solar gain with triple glazing resulting in lower heating costs and higher energy efficiency.

Get more as standard

- ECLAZ $\ensuremath{\mathbb{R}}$ is fitted as standard in every Internorm window.
- No additional costs. You enjoy the benefits of this premium glass coating without having to pay more.